

1. Identification

Product Identifier: **Super Cast Epoxy Hardener**
 Use: Epoxy Curing Agent. For Industrial/Professional use only.
 Manufacturer: Polytek Development Corp.
 55 Hilton Street, Easton, PA 18042
 Phone Number: 541-450-1976 (8 a.m. to 4 p.m. EST)
 Emergency Phone: CHEMTREC 800-424-9300 or
 +1 (703) 527-3887
 Email: sds@polytek.com

2. Hazards Identification

GHS Classification:

Acute Toxicity (oral) – Category 4
 Acute Toxicity (dermal) – Category 4
 Skin Corrosion – Category 1
 Serious Eye Damage – Category 1
 Hazardous to the Aquatic Environment – Acute Hazard Category 2
 Hazardous to the Aquatic Environment – Chronic Hazard Category 2

Label Elements: Danger



Hazard Phrases:

H302 Harmful if swallowed.
 H312 Harmful in contact with skin.
 H314 Causes severe skin burns and eye damage.
 H318 Causes serious eye damage.
 H401 Toxic to aquatic life.
 H411 Toxic to aquatic life with long lasting effects.

Precautionary Phrases:

P260 Do not breathe fumes, vapors, mists or sprays.
 P264 Wash thoroughly after handling.
 P270 Do not eat, drink or smoke when using this product.
 P273 Avoid release to the environment.
 P280 Wear protective gloves, protective clothing, eye protection and face protection.
 P301+P317 IF SWALLOWED: Get medical help.
 P301+P330+P331 IF SWALLOWED: Rinse mouth. Do NOT induce vomiting.
 P302+P352 IF ON SKIN: Wash with plenty of water.
 P302+P361+P354 IF ON SKIN: Take off immediately all contaminated clothing. Immediately rinse with water for several minutes.
 P304+P340 IF INHALED: Remove person to fresh air and keep comfortable for breathing.
 P305+P354+P338 IF IN EYES: Immediately rinse with water for several minutes. Remove contact lenses, if present and easy to do. Continue rinsing.
 P316 Get emergency medical help immediately.
 P317 Get medical help.
 P330 Rinse mouth.
 P362+P364 Take off contaminated clothing and wash before reuse.
 P363 Wash contaminated clothing before reuse.
 P391 Collect spillage.
 P405 Store locked up.
 P501 Dispose of contents and container in accordance with local, regional and national regulations.

Supplemental Information: This is one part of a two-part system. Read and understand the hazard information on resin before using.

3. Composition/Information on Ingredients

Chemical Name	CAS #	%
Polyoxypropylenetriamine	39423-51-3	90-100
Other ingredients are not classified as health, physical or environmental hazards, or are present below cut-off/concentrations limits.		

4. First-Aid Measures

Eye Contact: Rinse thoroughly with water for at least 15 minutes, holding the eyelids open to be sure the material is washed out. Remove contact lenses if present and easy to do. Get medical attention immediately.

Skin Contact: Remove contaminated clothing. Wash contact area thoroughly with soap and water. Get medical attention immediately. Launder clothing before re-use. Discard items that cannot be decontaminated.

Inhalation: If inhaled, remove person to fresh air. Give artificial respiration if needed. If breathing is difficult, oxygen should be administered by qualified personnel. Get medical attention if symptoms develop or persists.

Ingestion: Rinse mouth. Do not induce vomiting. Get medical attention immediately.

Most Important Symptoms/Effects: Causes serious eye damage.

Indication of Immediate Medical Attention/Special Treatment: Get immediate emergency medical help if on skin, in eyes, or ingested.

5. Fire-Fighting Measures

Extinguishing Media: Use foam, carbon dioxide, water fog or dry chemical.

Specific Hazards: Not classified as flammable or combustible.

Special Protective Equipment & Precautions for Fire-Fighters:

Wear positive pressure, self-contained breathing apparatus and full-body protective clothing. Cool fire-exposed containers with water.

6. Accidental Release Measures

Personal Precautions, Protective Equipment and Emergency

Procedures: Remove all ignition sources. Clear non-emergency personnel from the area. Wear appropriate protective clothing to prevent eye and skin contact and avoid breathing vapors. Ventilate area.

Methods and Materials for Containment and Cleanup: Do not discharge material into waterways. Cover with an inert absorbent material and collect into an appropriate container for disposal. Avoid release to the environment.

7. Handling and Storage

Safe Handling: Obtain, read, and follow instructions before use. Avoid contact with eyes, skin and clothing. Do not breathe fumes, vapors or mists. When using, do not eat, drink, or smoke. Use outdoors or with properly positioned local exhaust ventilation to prevent exposure. Wash thoroughly after handling. Keep container closed when not in use.

Safe Storage: Store indoors at temperatures between 40°F and 95°F. Store in original, unopened containers away from incompatible materials, open flames, and high temperatures.

8. Exposure Controls/Personal Protection

Occupational Exposure Limits: None established.

Ventilation: Use with properly positioned local exhaust ventilation to prevent exposure and maintain air levels below the occupational exposure limits.

Respiratory Protection: If ventilation is not adequate, use a NIOSH-approved respirator with organic vapor cartridges or supplied air. Respirator selection and use should be based on contaminant type, form and concentration. For higher exposures or in an emergency, use

a supplied-air respirator. Use respirators in accordance with OSHA's Respiratory Protection Standard (29 CFR 1910.134).

Skin Protection: Wear impervious gloves, such as butyl rubber or nitrile rubber.

Eye Protection: Wear chemical safety goggles or face shield.

Other Protective Measures: Wear impervious clothing to prevent skin contact and contamination of personal clothing. An eye wash facility and washing facility should be available in the work area. Follow applicable regulations and good Industrial Hygiene practice.

9. Physical and Chemical Properties

Appearance: Liquid, clear colorless

Odor: Epoxy

Odor Threshold: No data available

pH: No data available

Melting Point/Freezing Point: No data available

Boiling Point: No data available

Flash Point: >200°F

Evap. Rate: No data available

Flamm. Limits: No data available

Vapor Pressure: No data available

Vapor Density: No data available

Relative Density: 0.98

Solubility: Insoluble in water

Partition Coefficient: n-octanol/Water: No data available

Auto-Ignition Temp: No data available

Decomposition Temp: No data available

Viscosity: 100 cps

10. Stability and Reactivity

Reactivity: Not normally reactive.

Chemical Stability: Stable under recommended conditions.

Possibility of Hazardous Reactions: No data available.

Conditions to Avoid: None known.

Incompatible Materials: None known.

Hazardous Decomposition Products: Carbon monoxide and carbon dioxide.

11. Toxicological Information

Eye Contact: Causes serious eye damage.

Skin Contact: Harmful in contact with skin. Causes severe skin burns.

Inhalation: No data available.

Ingestion: Harmful if swallowed.

Chronic Health Effects: No data available.

Acute Toxicity Values: For Polyoxypiprylenetriamine (CAS 39423-51-3):

Oral LD₅₀ Rat: 550 mg/kg

Dermal LD₅₀ Rabbit: >1,000 mg/kg

Respiratory Sensitization: This product is not considered a respiratory sensitizer.

Skin Sensitization: This product is not considered a skin sensitizer.

Germ Cell Mutagenicity: Components are not classified as mutagens.

Carcinogenicity: Components are not classified as carcinogens.

Reproductive Toxicity: Components are not classified as reproductive toxins.

Specific Target Organ Toxicity: No data available.

12. Ecological Information

Ecotoxicity: Toxic to aquatic life with long-lasting effects. Avoid release to the environment.

Persistence and Degradability: No data available.

Bioaccumulative Potential: No data available.

Mobility in Soil: No data available.

13. Disposal Considerations

Do not discharge into waterways. Dispose according to local, state and federal regulations.

14. Transport Information

DOT: UN2735, Amines, liquid, corrosive, n.o.s., (trimethylolpropane polyoxypropylene triamine), 8, III. (LTD QTY if shipped in quantities of 5L (1.32gal) or less.)

IATA/IMDG: UN2735, Amines, liquid, corrosive, n.o.s., (trimethylolpropane polyoxypropylene triamine), 8, III, MARINE POLLUTANT.

Emergency Shipping Information: Call CHEMTREC, 800-424-9300 or +1-703-527-3887

15. Regulatory Information

U.S. FEDERAL REGULATIONS:

CERCLA 103 Reportable Quantity: Components are not subject to CERCLA reporting requirements. Some states have more stringent reporting requirements.

SARA TITLE III Section 311/312: Acute/Chronic Health Hazard

Section 313 Toxic Chemicals: This product does not contain chemicals subject to SARA Title III Section 313 Reporting requirements.

Section 302 Extremely Hazardous Substances (TPQ): None

EPA Toxic Substances Control Act (TSCA) Status: All of the components of this product are listed on TSCA.

STATE REGULATIONS:

California Proposition 65: This product does not contain chemicals known to the State of California to cause cancer and/or reproductive harm. www.P65Warnings.ca.gov

16. Other Information

Training Advice: All personnel using/handling this product should be trained in proper chemical handling and the need for and use of engineering controls and protective equipment.

Recommended Uses and Restrictions: This product is intended for industrial use only.

SDS Revision Notes: GHS Format: July 16, 2020; SDS Update: August 19, 2020; Reviewed and updated: November 17, 2021; Reviewed and updated: August 17, 2023

Disclaimer: The information contained herein is considered accurate; however, Polytek® Development Corp. makes no warranty regarding the accuracy of the information. The user must determine the suitability of the product for the intended use and accepts all risk and liability associated with that use.